

DRY TIMES of DTI/DTM vs. HUMIDITY/TEMPERATURE

Surface Temperature	% Humidity	Time b/w Coats (hr)
50-60 °F (10-15°C)	10-30%	6.00
	31-50%	8.00
	51-70%	10.00
	>70%	12.50
61-70°F (16-21°C)	10-30%	4.00
	31-50%	5.50
	51-70%	6.50
	>70%	8.00
71-80°F (22-26°C)	10-30%	2.00
	31-50%	3.00
	51-70%	3.50
	>70%	4.00
81-90°F (27-32°C)	10-30%	1.50
	31-50%	2.00
	51-70%	2.50
	>70%	3.00
91-100°F (33-27°C)	10-30%	1.25
	31-50%	1.50
	51-70%	1.75
	>70%	2.00
101-110°F (38-43°C)	10-30%	1.00
	31-50%	1.25
	51-70%	1.50
	>70%	1.75
111-120°F (44-49°C)	10-30%	0.75
	31-50%	1.00
	51-70%	1.25
	>70%	1.50
121-130°F (50-54°C)	10-30%	0.50
	31-50%	0.75
	51-70%	0.75
	>70%	1.00

These are minimum dry times between coats and are for reference use only. Individual times may vary depending on surfaces, conditions or application. Use 90° thumb test prior to recoat to insure coating is dry or moisture meter. This is the estimated dry time for 20 mils of DTI/DTM wet. Dry time may vary depending on other conditions such as wind or enclosed environments. The times are estimated dry times. Lighter thickness passes will expedite dry times. Forced ventilation in confined areas will also expedite dry times.